



Carbond 955 DG is a ready for use, one component adhesive/sealant based on polyurethane for installing windscreens in vehicles.

### Features & Benefits

- Good sag resistance
- High end strength
- Good weather and UV resistance.
- To be used in combination with Carbond Cleaner/Activator and Primer

### Applications

Installing of windscreens in vehicles.

### Technical data

Basis	Polyurethane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	30 min
Curing speed * (23°C/50% R.H.)	> 3 mm/24h
Hardness**	Ca. 60 ± 5 Shore A
Density	1,20 g/m
Max. tension (ISO 37)**	> 6,00 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	2,86 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	> 700 %
Consumption*	1 cartr/windscreen
Temperature resistance**	-30 °C → 90 °C
Application temperature	10 °C → 25 °C
Drive-away time with double airbags 23°C/50%RV (FMVSS 212)*	2h

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

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### Properties

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### Applications

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### Shelf life

9 months in unopened packaging in a dry and cool storage at temperatures between +5°C and +25°C

### Substrates

Substrates: glass, metals

Nature: rigid, clean, dry, free of dust and grease.

Surface preparation: A preliminary adhesion test on every surface is recommended.

### Application method

Clean the windscreen and apply Carbond 955 DG Cleaner/Activator to the edge of the glass to activate the adhesion strength of the primer. Apply Carbond 955 DG Primer and leave to dry for at least 10 minutes. Remove decorative edge and cut out the old windscreen. Cut away the old sealant to 1 to 2 mm. Treat any damage to the paint with Carbond 955DG Primer. Apply the Carbond 955 DG windscreen sealant in a triangular bead onto the windscreen or the car. Gently put the windscreen in place, press gently and refit the decorative edge. The car can be moved after 1 hour and is in running condition after 2 hours.

Application method: With manual or pneumatic caulking gun.

Cleaning: Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

Finishing: With a soapy solution or Soudal Finishing Solution before skinning.

Repair: With the same material.

